

ACF200-CNC

CNC cylinder boring - resurfacing machines

The ACF200.CNC boring machine combines the two main operations of reconditioning the monoblocks of cars and trucks, such as boring and smoothing, in a single machine and now completely automatically thanks to CNC control. The finest finishing and precision qualities that characterize it are the result of a combination of a proven mechanical design and the introduction of highly innovative technology solutions that make it smart even faster and more practical to use.

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Standard equipment

Computer Numerical Control using LINUX
Operating System and ARMv8 CPU Processor
Precision Ball screw drives on 3 Axis
Movements by linear railways on 3 Axis
Brushless motors on 3 axis controlled by CNC
Swing arm control panel with double touch
screens

Electronic Handwheel for manual displacement on 3 Axis (Fast-Medium-Fine speeds)

Full automatic and programmable working modes for boring and milling operations WI-FI and LAN connections for support and service

PV0160 pair of parallel supports

PV0021 large clamps (2 pcs.)

PV0022 small clamps (4 pcs.)

Wrench set

Instruction manual

Specifications

Boring range: 30÷170 mm

Max head vertical travel: 700 mm

Min-Max distance from head to table:

370÷1020 mm

Distance between spindle C/L and column: 290

 mm

Table surface: 1340x370 mm

Max table longitudinal travel: 1200 mm Max table transverse travel: 200 mm Adjustable spindle rotation speed:

75÷600 rpm

Adjustable boring bar feed: 0÷3000 mm/min.

Adjustable table feed: 0÷3000 mm/min.

Spindle motor power: 1.5 kW

Rapid feed motor power: 1.27 N/m

Table and travers feed motor power: 1.27 N/m

Dimensions (LxWxH): 1.27 N/m Weight: 2045x1245x2175 mm

Accessories



PV1516

PV1516 60° - 90° V-block blueprinting mounting fixture



PV0025

PV0025 Pair of fast clamping column



PV0160 PV0160 Pair of parallel supports



ALP insert tool holder for UT1392

UT1392



ALP insert for aluminum with prechambers

UT1320

3/8" CBN/PCD insert tool holder



B03560



 \emptyset 35÷60 mm L = 330 mm boring kit with dial gauge adjustment



B06085

 \emptyset 60÷85 mm L = 320 mm boring kit with dial gauge adjustment



C03560

 \emptyset 35÷60 mm L = 330 mm boring kit with pre-setting system



C06085

 \emptyset 60÷85 mm L = 320 mm boring kit with pre-setting system

C85170

Ø 85÷170 mm L= 360 mm boring kit with pre-setting system



 \emptyset 85÷170 mm L = 360 mm boring kit dial gauge adjustment

PF0350

1/2" CBN or PCD milling plate dia. 350 mm (available only for ACF)

UT1330

1/2"CBN/PCD insert tool holder

UT1345

3/8" CBN Insert for cast iron



3/8" PCD Insert for aluminium







SSR200

Spindle storage rack



PVB015

V-block adjustable universal fixture



APC040

CAT40 taper spindle for drilling



ACF500

sharpening assembly with support Tool with diamond wheel ACF550