

# **Cylinder boring machine**

The AC170 boring machine has been manufactured to recondition cylinder blocks of motor cars and trucks with a diameter of 35 ÷170 mm. The excellent qualities of finishing and precision are ensured by the combination of a tested mechanic structure with new innovative technical solutions, which enhance the performance and versatility of the machine.

All machine parts supplied with the standard equipment, such as the fast cylinder centering device with scanning level on the boring bar and the centesimal dial indicator, the clear and straightforward control panel, as well as the depth of boring control dial gauge, can ease and speed up the work. Moreover, the adjustable boring bar's rotation speed provide for the best finishing.

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Images may show the product equipped with optional accessories









## Standard equipment

Adjustable spindle speed with digital indicator
Adjustable boring bar feed
Adjustable table feed (only model ACF)
Tool setting dial indicator with magnetic base
Depth of boring device with dial indicator
Precision centering device with dial gauge
Adjustable control stop
PV0160 Pair of parallel supports
Wrench set

## **Specifications**

Boring range: 35 ÷170 mm

Max Vertical travel of the head: 670 mm

Max distance from head to table: 940 mm Distance from spindle center to column: 290

mm

Spindle rotation speed (adjustable):

50÷700 rpm

Spindle feed: 0÷175 mm/min.

Table surface: 1040x370 mm

Max longitudinal table travel: 1000 mm Max transverse table travel: 200 mm

Spindle motor power: 1.5 kW

Rapid head feed motor power: 0.37 kW

Dimensions (LxWxH): 1030x1020x2000 mm

Net weight: 1150 Kg Gross weight: 1330 Kg

### **Accessories**

Instruction manual



PV1516

PV1516 60° - 90° V-block blueprinting mounting fixture



PV0025

PV0025 Pair of fast clamping column



PV0007

PV0007 Pair of parallel supports H=49mm



#### PV0160

PV0160 Pair of parallel supports



### B03560

Ø 35÷60 mm L = 330 mm boring kit with dial gauge adjustment



## B06085

Ø 60÷85 mm L = 320 mm boring kit with dial gauge adjustment



### C03560

Ø 35÷60 mm L = 330 mm boring kit with pre-setting system



### C06085

 $\emptyset$  60÷85 mm L = 320 mm boring kit with pre-setting system

### C85170

Ø 85÷170 mm L= 360 mm boring kit with pre-setting system



### B85170

Ø 85÷170 mm L = 360 mm boring kit dial gauge adjustment

# PVB015

V-block adjustable universal fixture