

## **LEV300-L**

## Cylinder honing machine

The LEV300-L is a machine specifically engineered for cylinder honing of cylinder blocks, as well as for all other kind of precise industrial applications where such operation is requested.

The sturdy construction of the machine offers a high structural rigidity, thereby assuring an extremely accurate finishing.

The honing head feed system is carried out through a recirculating ball screw, and the rotation is activated by a powerful electrical motor.

Thanks to the touch screen control system, which is located in front of the operator, it is possible to enter the work parameters to be calculated by the integrated software, thus speeding up the operation and increasing the honing head's rotation speed.

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## **Standard equipment**

## **Specifications**

Head movement on linear guides Min-Max honing diameter: 25÷500 mm Vertical honing head travel by recirculating ball Max spindle travel: 300 mm Spindle rotation speed: 0÷150 rpm screw Max distance table-honing head: 600 mm Touch screen control panel Electronic handwheel for honing head movement Longitudinal head travel: 1280 mm Operating software for manual and automatic Max workpiece dimensions: 1400x550x800h working process mm Double effect hand-wheel for Spindle motor: 0,75kW expanding/retracting the honing head Honer Feed motor: 1,5 kW (7Nm) Cooling system with magnetic filtering system Cooling pump motor: 0,15kW Universal cylinder blocks fixture Dimensions (LxWxH): 2060x1020x2160 mm Net weight: 600 Kg Splash and safety guards Wrench set Instruction manual