RTV600 Flywheel and Clutch Pressure Plate Grinder



Grinding diameter max	630 mm
Rotary table diameter	450 mm
Cup grinding wheel diameter	150 mm
Rotary table speed	5÷30 rpm
Wheel rotation speed	2800 rpm
Head motor power	4 kW
Table motor power	0.55 kW
Rapid feed head motor power	0.18 kW

RTV600.CNC Flywheel and Clutch Pressure Plate Grinder



Grinding diameter max	630 mm
Rotary table diameter	450 mm
Cup grinding wheel diameter	150 mm
Rotary table speed	0÷30 rpm
Wheel rotation speed	2800 rpm
Head lifting-lowering speed	0÷1300 mm/min
Head motor power	4 kW
Table motor power	0.55 kW
Column motor power	0.4 kW

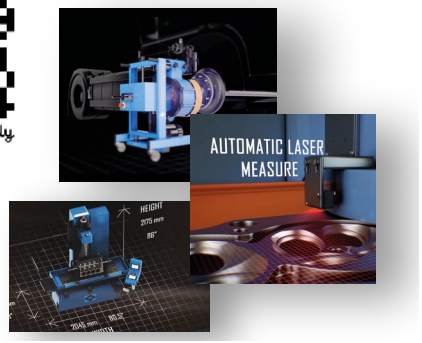
RTV612 Flywheel and Clutch Pressure Plate Grinder



Grinding diameter max	630 mm
Rotary table diameter	450 mm
Cup grinding wheel diameter	150 mm
Table rotation speed	5÷30 rpm
Wheel rotation speed	2800 rpm
Head motor power	9 kW
Table motor power	0.55 kW
Rapid feed head motor power	0.18 kW

Design: SoniaT+C - 09/26

Operating instructions
Video tutorials



COMEC Srl
Corso Italia 55/A · 33080 Porcia / PN · Italy
Tel. + 39 0434.921101 · Fax + 39 0434.922877
comec@comecpn.com · www.comecpn.com

MADE IN ITALY

COMEC®

AUTOMOTIVE MACHINE TOOLS

SINCE 1961

Brake/Clutch Line

TD502 On-The-Truck Brake Disc Lathe



Disc diameter min-max	100÷500 mm
Working width max	215 mm
Disc thickness max	70 mm
Variable feed speed	0.25 mm/rev
Rotation speed	58 rpm*
Motor power	1.5 kW

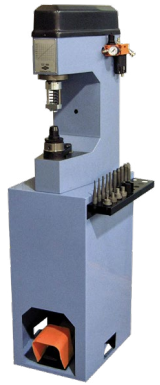
* TD502.STD

TR1000.TB Brake Drum Lathe



Drum diameter min-max	150÷1170 mm
Table longitudinal travel	385 mm
Cross slide travel	130 mm
Table feed	2÷28 mm/min
Spindle rotation speed	30÷120 rpm
Table motor power	0.07 kW
Spindle motor power	1.5 kW

CC300 Hydro-Pneumatic Riveting Machine



Rivet diameter	3÷12 mm
Working pressure	6÷8 bar
Punch force max	5200 Kg
Punch stroke max	40 mm

TCE560 On-The-Truck Brake Shoe Lathe



Turning diameter min-max	230÷480 mm
Brake shoe depth max	290 mm
Rotation speed	90 rpm
Intermittent feed speed	0.6 mm/rev
Motor power	1.8 kW

TR1000.TD Brake Disc and Drum Lathe



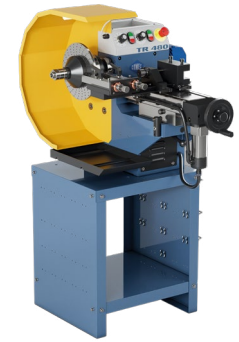
Drum diameter min-max	150÷1170 mm
Disc diameter min-max	0÷855 mm
Table longitudinal travel	385 mm
Cross slide travel	130 mm
Table feed	2÷28 mm/min
Cross slide feed	2÷28 mm/min
Spindle rotation speed	30÷120 rpm
Table motor power	0.07kW
Spindle motor power	1.5 kW

RSM240 Rim Straightening Machine and Lathe



Working capacity min-max	13"-24"
Working pressure	140 bar
Punch force max	3950 Kg
Spindle rotation speed	80 rpm
Hydraulic unit motor	0.75 kW
Lathe unit motor-reducer	0.75 kW

TR480 Brake Disc and Drum Lathe



Drum diameter min-max	150÷710 mm
Disc diameter max	860 mm
Drum depth max	210 mm
Disc depth max	150 mm
Disc thickness max	60 mm
Rotation speed	60÷168 rpm
Table feed speed	0÷25 mm/min
Motor power	1.1 kW

TR1000.CPS Brake Disc and Drum Lathe



Drum diameter min-max	150÷1170 mm
Disc diameter min-max	0÷855 mm
Table longitudinal travel	385 mm
Cross slide travel	130 mm
Table feed	2÷28 mm/min
Cross slide feed	2÷28 mm/min
Spindle rotation speed	30÷120 rpm
Table motor power	0.07kW
Spindle motor power	1.5 kW

RTV530 Flywheel and Clutch Pressure Plate Grinder



Grinding diameter max	510 mm
Rotary table diameter	390 mm
Cup grinding wheel diameter	150 mm
Table rotation speed	16 rpm
Wheel rotation speed	2800 rpm
Head motor power	2.2 kW
Table motor power	0.75 kW